



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

SK145-0114-01
Job Sheet 177365



Part No: SK145-0114-01

Job Qty: 15 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/29/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Small Fab-4		SMB
110	Small Fab	15 pcs	6/29/18	6/29/18	0.00	20.05	Small Fab-8		SMB
120	QC	15 pcs	6/29/18	6/29/18	0.00	0.00	QC5		JUN 14 2018
130	Packaging	15 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		JUN 14 2018
140	QC21-SA	15 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 K06-15

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 SHAPE (6047T33) TO
Descriptions: -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: 4- INSTALL -40 END CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	15 Ea (1 ea)	90-Start up Operation	5072959 X6 X4
92198A111	Bolt	15 Ea (1 ea)	90-Start up Operation	5070571
MS21042L4	Nut	15 Ea (1 ea)	90-Start up Operation	5078254
MS35338-44	Lock Washer	15 Ea (1 ea)	90-Start up Operation	5078254
NAS1149F0463P	Washer	15 Ea (1 ea)	90-Start up Operation	5078254
SK145-0114-02	Hook Weldment	15 Ea (1 ea)	90-Start up Operation	5075368 X4
SK145-0114-20	Tube	15 Ea (1 ea)	90-Start up Operation	5076858
SK145-0114-22	Bushing	15 Ea (1 ea)	90-Start up Operation	5076858
SK145-0114-23	Collar	15 Ea (1 ea)	90-Start up Operation	5076858 X4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	15	38	0
	92198A111	15	0	0
	MS21042L4	15	3,219	0
	MS35338-44	15	90	0
	NAS1149F0463P	15	458	0
	SK145-0114-02	15	0	0
	SK145-0114-20	15	1	0
	SK145-0114-22	15	0	0
	SK145-0114-23	15	0	0

Part Specifications
Specifications could not be found.

Plex 5/10/18 8:53 AM Dart.Gagnon.Michelle



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Container No: S080728



Part: SK145-0114-01

Job No: 177365

Serial No/Batch: S080728

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/13/18